



Elite Series

Installation

Instructions

Health

Relaxation

Exhilaration



STEAM ~ WHIRL

**MODELS: SW-50, SW-75, SW-90, SW-112, SW-10, SW-12 and SW-15,
ELITE SERIES*****GUIDELINES FOR STEAM ROOMS***

1. Walls, ceiling and floor must be completely covered with waterproof finish; tile, marble, stone or slate.
2. Any smooth surface flooring that is used such as tile or marble, should include an anti-skid finish to avoid slipping and injury.
3. Any exposed plaster, plasterboard or sheet rock surface must be well sealed with a commercial quality waterproof sealer, urethane or epoxy, at least 3 coats.
4. Use cement board, **DO NOT** use green board.
5. Ceiling should be pitched away from the door 1-1/2" per foot or constructed in a gable configuration to prevent condensation from dripping.
6. Built-in seat should be slightly pitched to allow for condensation run-off.
7. Steam room must be completely enclosed with walls, door, floor and ceiling, but should not be vapor proof. A slight opening of approximately 1/4" is desired to create movement of the steam.
8. A standard glass shower door is sufficient, a special door is not necessary.
9. Make sure there is a floor drain for condensation run-off and cleaning.
10. Do not install a fan inside steam room. Hot steam rises and will escape through the flapper.
11. Windows that are part of the steam room enclosure should be double paned.
12. If using lights inside steam room they must be vapor proof.
13. A deionizer or inline filter hooked up on incoming water line is helpful in hard/corrosive water areas.
14. Install the steam generator to hot side of water to reduce heating time, unless a water softener is hooked up. Water softeners are usually hooked up to hot side.
15. Check local utility line voltage and choose appropriate steam generator voltage; 208 Volt or 240 Volt.
16. Make sure the steam generator is installed in an upright and level position and is in a location that is **ACCESSIBLE** for Water Level Sensor Probe maintenance.
17. Steam generator should never be located where it is exposed to outside weather conditions, freezing temperatures, near flammable materials or inside the steam room.



CONFIRM THE CORRECT MODEL HAS BEEN SELECTED

1.	Multiply the length x width x height of the steam room enclosure (A)	A Cubic Feet
2.	** If enclosure walls are constructed of glass, marble, concrete, stone or slate: Copy the Figure from box (A) to box (B)	B Cubic Feet
3.	Total (A) and (B) for total Cubic Feet (C)	C Cubic Feet
4.	INCREASE (C) FOR EACH OF THE FOLLOWING FEATURES OF STEAM ROOM ENCLOSURE	
	Add 15% for an exterior outside wall	D
	Add 15% for each additional foot for rooms over 8' high	E
	Add 15% for an extra glass panel in addition to the door	F
5.	Add boxes (C) through (F) for total Cubic Feet (G) Select recommended model from the GENERATOR SIZING GUIDE on Page 3	G Cubic Feet

** **Certain materials used in the construction of steam rooms may require a larger unit to produce the desired conditions. Consult an Architect, Designer, Contractor or the factory to determine all factors necessary to build a suitable and safe steam room. Larger Generators are available.**

- Steam-Whirl's revolutionary LED self analysis system in the Standard Series generator simplifies installation and monitors for proper electrical and water feed at all times.
- All stainless steel tanks and components.
- Extensive factory testing for all conditions.
- 6 year limited manufacturing warranty.
- Factory assistance provided from blueprint to finished product.



GENERATOR SIZING GUIDE

RESIDENTIAL ELITE

MODEL	MAXIMUM CUBIC FEET CAPACITY	KW	VOLTS	PHASE	AMPS	BREAKER SIZE	WIRE SIZE @ 100'
SW-50E	100	5.0	240	1	21	30A	10AWG
SW-50-8E			208	1	24	30A	10AWG
SW-75E	220	7.5	240	1	31	40A	8AWG
SW-75-8E			208	1	36	45A	8AWG
SW-90E	300	9.0	240	1	38	50A	8AWG
SW-90-8E			208	1	43	60A	6AWG
SW-90-83E				3	25	30A	10AWG
SW-112E	400	11.5	240	1	50	70A	6AWG
SW-112-8E			208	1	58	80A	4AWG
SW-112-83E				3	33	50A	8AWG

LARGE RESIDENTIAL ELITE

SW-10E	400	10.0	240	1	42	60A	6AWG
SW-10-8E			208	1	48	60A	6AWG
SW-10-3E			240	3	25	30A	10AWG
SW-12E	500	12.0	240	1	50	70A	6AWG
SW-12-8E			208	1	58	80A	4AWG
SW-12-3E			240	3	29	40A	10AWG
SW-15E	650	15.0	240	1	63	80A	4AWG
SW-15-8E			208	1	72	90A	4AWG
SW-15-3E			240	3	36	45A	8AWG

All Elite Models have Factory installed Blowdown



IMPORTANT SAFETY INSTRUCTIONS



When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

1. READ AND FOLLOW ALL INSTRUCTIONS

2. WARNING

To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

3. WARNING

To reduce the risk of injury:

- A. The wet surfaces of steam enclosures may be slippery. Use care when entering or leaving.
- B. The steam head, steam line, plumbing and other components become extremely hot (+/- 212°F) during operation. The steam head and plumbing must be installed in a location so that contact by user cannot occur. Insulate plumbing lines for additional protection. The steam head is hot. Do not touch the steam head and avoid the steam near the steam head.
- C. After the system is shut down the components will remain hot. Do not come into contact with the steam head or components until the system has returned to a normal temperature.
- D. Prolonged exposure to steam may cause hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6°F. The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness and fainting. The effects of hyperthermia include: Failure to perceive heat; failure to recognize the need to exit the steam room; unawareness of impending risk; fetal damage in pregnant women; physical inability to exit the steam room; and unconsciousness.
- E. Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should consult a physician regarding correct exposure.
- F. Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a steambath.
- G. Persons using medication should consult a physician before using a steambath since some medication may induce drowsiness while other medications may affect heart rate, blood pressure and circulation.
- H. The use of alcohol, drugs, or medication can greatly increase the risk of hyperthermia.
- I. Some aroma therapy oils may cause an allergic reaction - USE WITH CAUTION.
- J. The installation of a Steam Diffuser is recommended. This device will enable the user to move comfortably around the steam shower and may help prevent burning or scalding.
- K. Always shut electricity off at the main breaker panel.

4. SAVE THESE INSTRUCTIONS



PRE-INSTALLATION

1. Verify correct model has been sized for the cubic feet and type of steam room using the **GENERATOR SIZING GUIDE on Page 3**.
2. Check that the electrical power supply available is adequate for the voltage, amps and phase of the generator

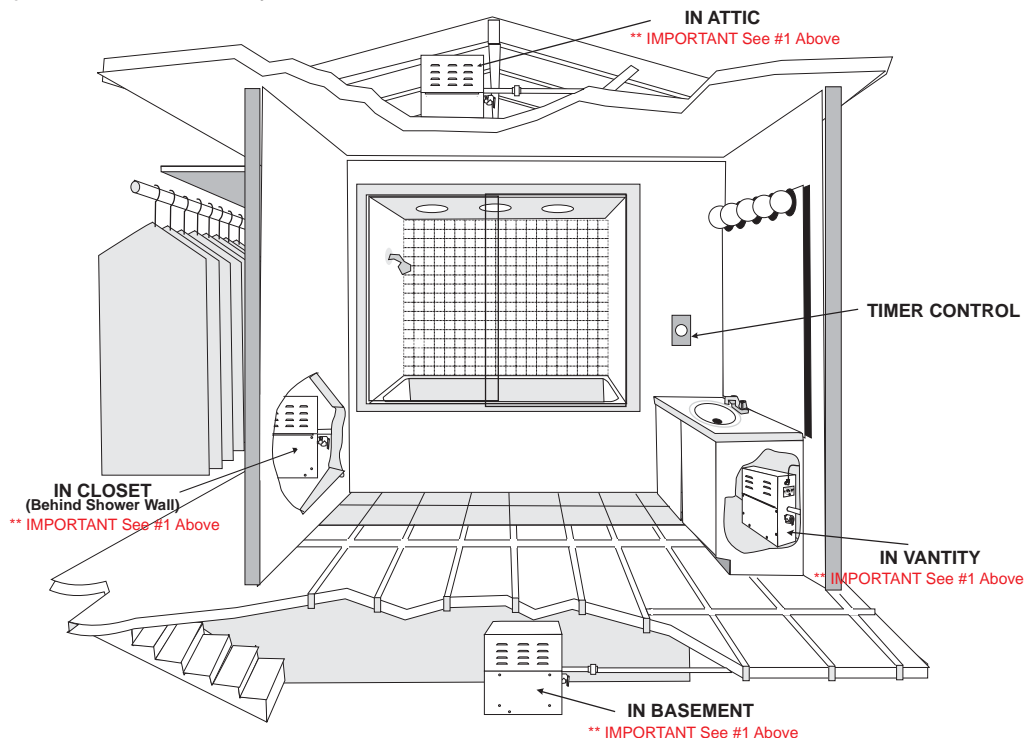


WARNING ELECTRICAL SHOCK HAZARD

3. All installations and service must be performed by a qualified electrician and/or plumber and conform to all local and national codes. The generator must be installed and operated according to the instructions. Failure to do so will void the warranty and could lead to injury or death due to the live electrical components involved with installation.
4. Physical size of the unit and accessibility for plumbing service and Water Level Sensor Probe maintenance must be considered.

INSTALLATION

1. Place the steam generator in a location (heated attic, basement, vanity, closet or under shower bench) so that it is **ACCESSIBLE** and not more than 40' from steam room. All steam generators are suitable for operation in ambient not exceeding 60°C/140°F. **ALL** steam generators require maintenance. **
2. The steam generator should never be located where it is exposed to outside weather conditions or freezing temperatures, near flammable materials, inside the steam room or where access cannot be gained to Water Level Sensor Probe for maintenance.
3. Install in an upright and level position.
4. The serial number label should be visible and accessible for service.
5. A minimum of 1' of open unobstructed space must be left around the top and sides of the generator to allow for heat dissipation and accessibility for service.





PLUMBING

IMPORTANT: All plumbing should be done by a qualified plumber and must conform to all local and national plumbing codes.



WARNING ELECTRICAL SHOCK HAZARD

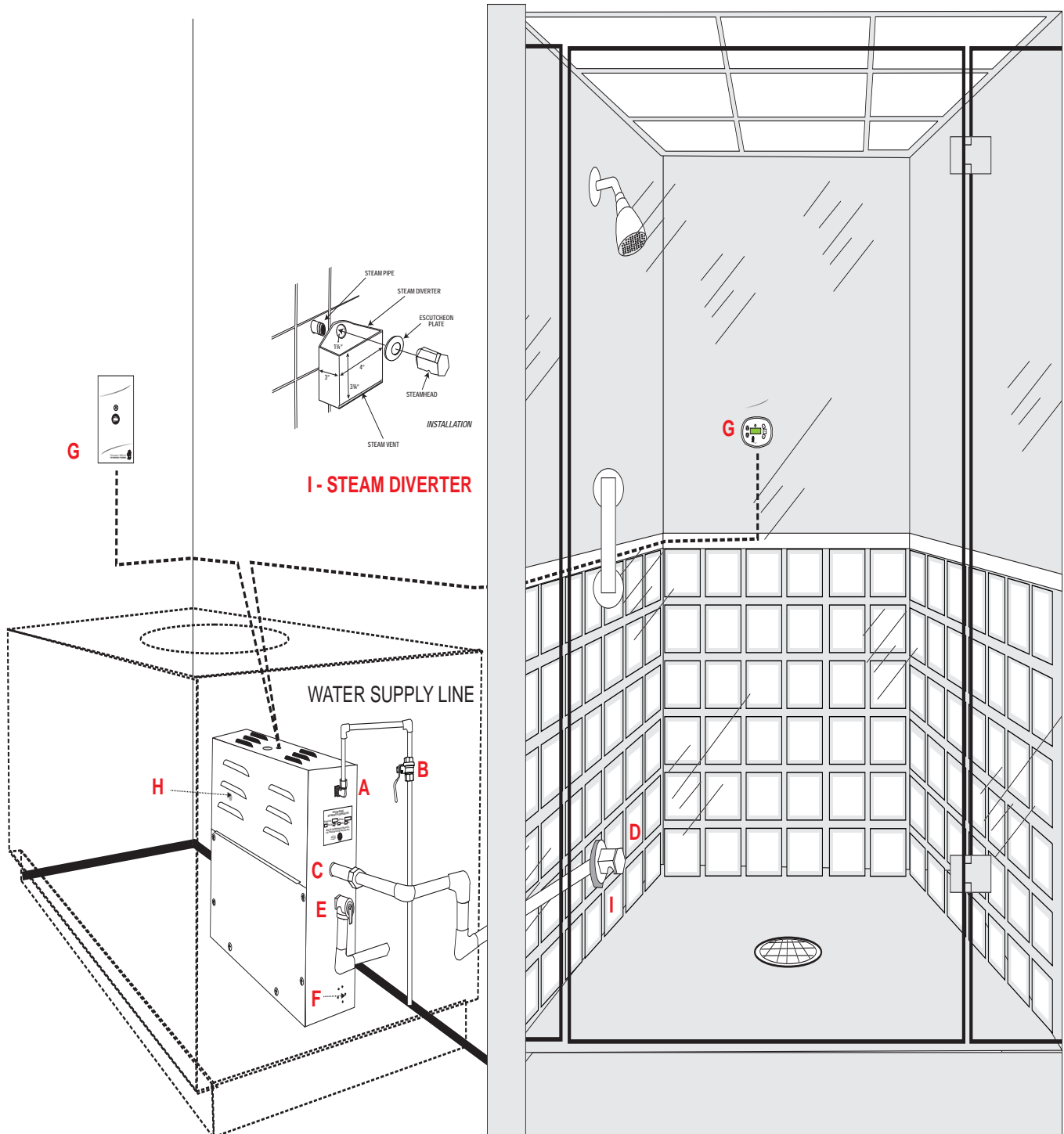
POWER MUST BE DISCONNECTED AT THE MAIN ELECTRICAL SUPPLY BEFORE MAKING ANY CONNECTIONS

1. Use copper or brass fittings only. DO NOT use galvanized or black iron.
DO NOT USE PLUMBERS PUTTY ON ANY WATER CONNECTIONS
2. A union must be installed close to the generator to facilitate easy removal, if necessary.
3. Tap off any existing water supply line, hot or cold, with 1/2" copper tubing or 1/2" NPT pipe. If hot water line is used temperature should not exceed 160°F. The maximum water pressure should not exceed 120psi.
4. Flush at least 1 gallon of water to clear line prior to connecting to the 1/4" compression water inlet fitting (**A in Plumbing Diagram**) on generator. When tightening this fitting, use two wrenches to avoid strain on Water Solenoid Valve inside generator.
5. Install a shut-off valve (**B in Plumbing Diagram**) on the water supply line as close to the generator as possible.
DO NOT USE A SADDLE VALVE
6. For best results install an inline filter between the shut-off valve and generator.
7. For best results, steam generator should be higher than the steam head. If this is not possible, steam line must slope 1/4" per foot minimum to steam room.
8. Connect 1/2" copper tubing or NPT pipe to steam outlet (**C in Plumbing Diagram**) on Models SW-50 thru SW-112 or 3/4" copper tubing or NPT pipe to steam outlet (**C in Plumbing Diagram**) on Models SW-10 thru SW-30 and run to approximately 8-12" off finished floor in shower or just above deck of bathtub on any wall not interfering with user, seat, bench or shower entrance. For areas with acrylic or other non-heat resistant floors, install steam head 20-30" off finished floor in shower or 8"-12" off finished floor in shower with a Steam Diverter.
DO NOT PLACE A SHUT-OFF VALVE ON STEAM OUTLET LINE. ONLY ON WATER SUPPLY LINE.
WARNING: DO NOT PLUMB VALLEYS AND DIPS WHERE WATER FROM STEAM CONDENSATION IN THE LINE COULD COLLECT AND CAUSE BLOCKAGE.
9. Leave approximately 1/2" of threads protruding from finished wall. Place escutcheon on threads and screw on steam head (**D in Plumbing Diagram**). Take care not to scratch the steam head with wrench. Rotate steam head until open slot is facing down.
10. **IMPORTANT:** Steam head must be installed to prevent users from coming into direct contact with the steam head and the steam coming from it. While in use the steam head and steam coming directly from it will become extremely hot (+/- 212°).

The installation of a Steam Diverter is recommended. This device will enable the user to move comfortably around the steam shower and may help prevent burning or scalding. (**I in Plumbing Diagram**)

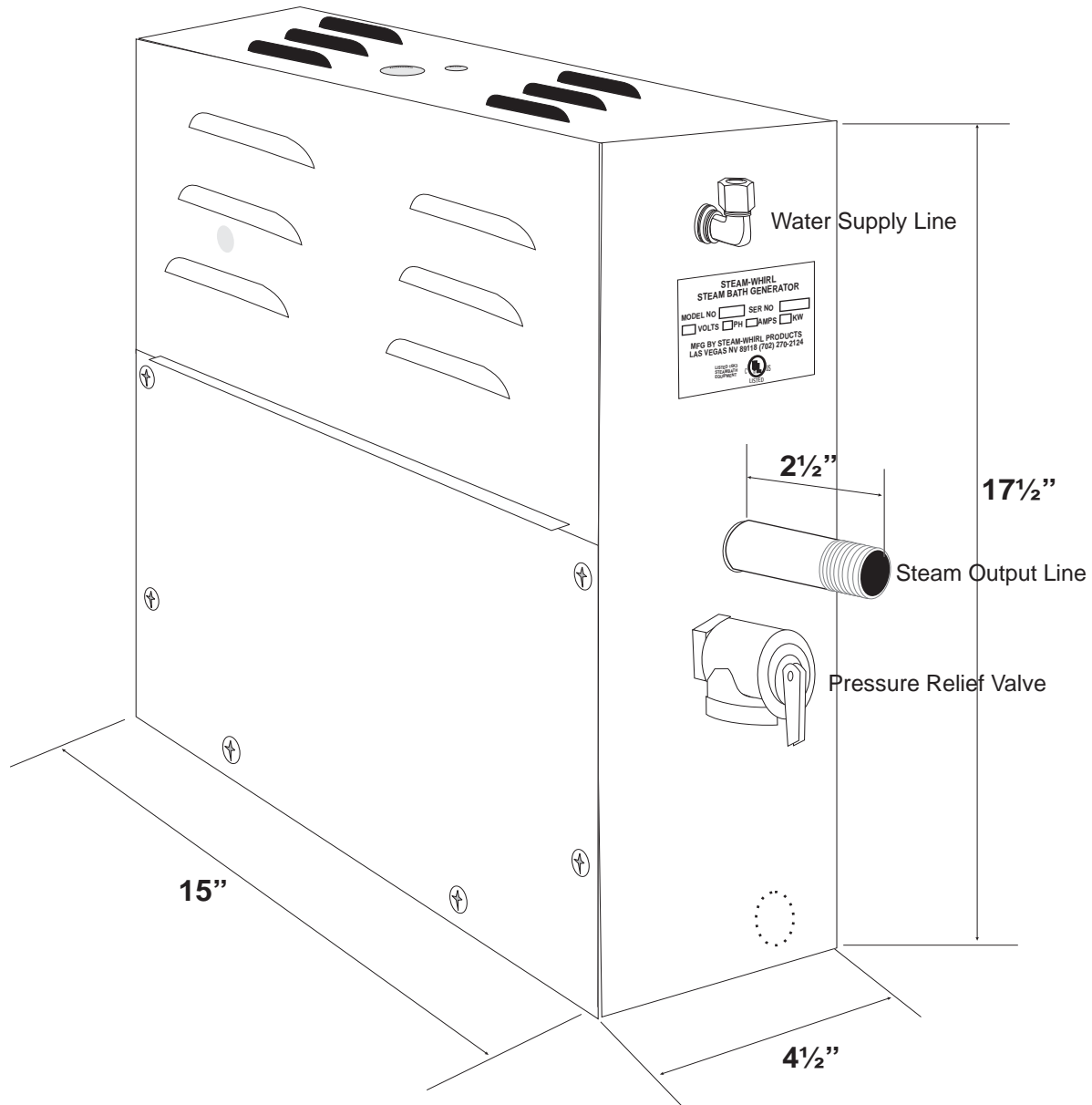
11. For all Models, connect 3/4" copper tubing or NPT pipe to the pressure relief valve (**E in Plumbing Diagram**) and 1/2" copper tubing or NPT pipe if using an optional Blowdown (**F in Plumbing Diagram**). Both of these items must be installed with a union and plumbed to drain to an approved location.
DO NOT PLUMB THE PRESSURE RELIEF VALVE OR THE BLOWDOWN LINE TO THE STEAM LINE OR INTO THE STEAM ROOM. CHECK WITH LOCAL PLUMBING CODES FOR RECEPTOR, TRAP OR VENTING REQUIREMENTS.

PLUMBING DIAGRAM



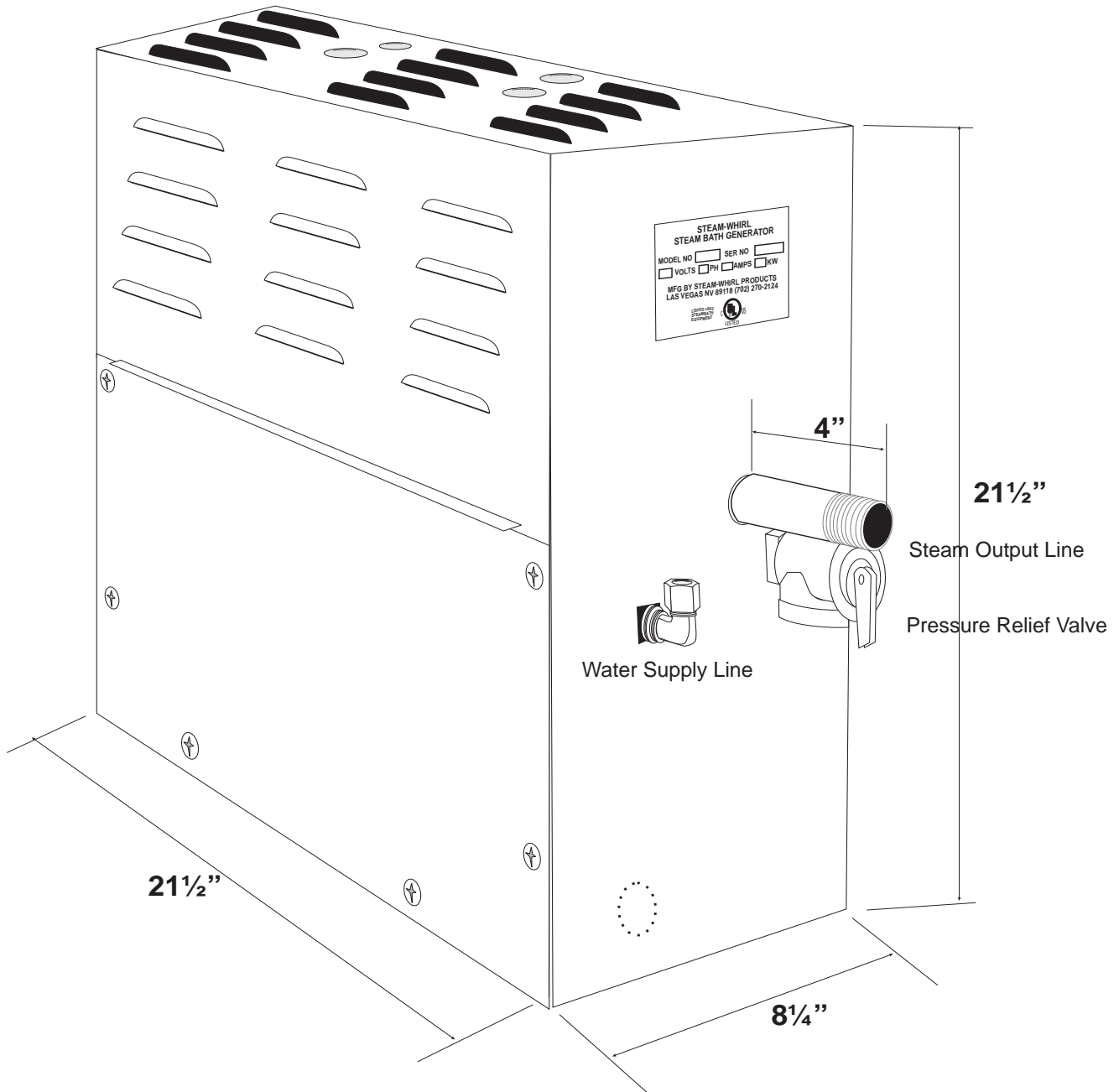


ELITE GENERATOR DIAGRAM



Water Supply Line	1/2" Copper Line, 1/2" NPT Female Thread
Steam Output Line	1/2" Copper Line, 1/2" NPT Female Thread
Pressure Relief Valve	3/4" Copper Line, 3/4" NPT Female Thread, Valve Supplied

LARGE ELITE GENERATOR DIAGRAM



Water Supply Line	1/2" Copper Line, 1/2" NPT Female Thread
Steam Output Line	3/4" Copper Line, 3/4" NPT Female Thread
Pressure Relief Valve	3/4" Copper Line, 3/4" NPT Female Thread, Valve Supplied



ELECTRICAL

IMPORTANT: All wiring should be done by a qualified electrician and must conform to all local and national electrical codes.



WARNING ELECTRICAL SHOCK HAZARD

POWER MUST BE DISCONNECTED AT THE MAIN ELECTRICAL SUPPLY BEFORE MAKING ANY CONNECTIONS

1. Supply wiring should be sized in accordance with the distance, voltage and amps of the unit and suitable for 90°C.
2. A separate circuit breaker must be installed and sized according to the **GENERATOR SIZING GUIDE (Page 3)**. A GFCI is not required, however if generator quick disconnect is going to be located in a damp or moist area the a GFCI protected breaker is recommended.
3. Locate the electrical supply line knockout on top of generator enclosure. If this knockout is not going to be used, **DO NOT** drill a knockout on the left side of the enclosure (drop down door facing out). Running an electrical supply line through the left side of the enclosure could potentially damage the low voltage circuit board.
4. Strip 1/2" insulation from the two (2) power wires and the one (1) ground wire.
5. Bring the two (2) incoming electrical supply wires to L1 and L2 and the one (1) ground wire to the ground terminal.
6. If unit is a 3 Phase, bring the three (3) incoming electrical supply wire to L1, L2 and L3 and the one (1) ground wire to the ground terminal.
7. Install a power disconnect near unit.
8. Install Timer (**G in Plumbing Diagram**) according to Timer Installation Instructions.

AUTOMATIC BLOWDOWN

CONNECTION

1. With 1/2" pipe, connect Automatic Blowdown valve to approved drainage area. Piping must be pitched down away from Steam Generator. The water will drain by gravity.

WARNING: Improper draining due to sediment build up would result from an upward pitch.

REFER TO LOCAL PLUMBING CODES FOR RECEPTOR OR VENTING REQUIREMENTS
DO NOT PLUMB THE BLOWDOWN LINE TO THE STEAM LINE OR INTO THE STEAM ROOM

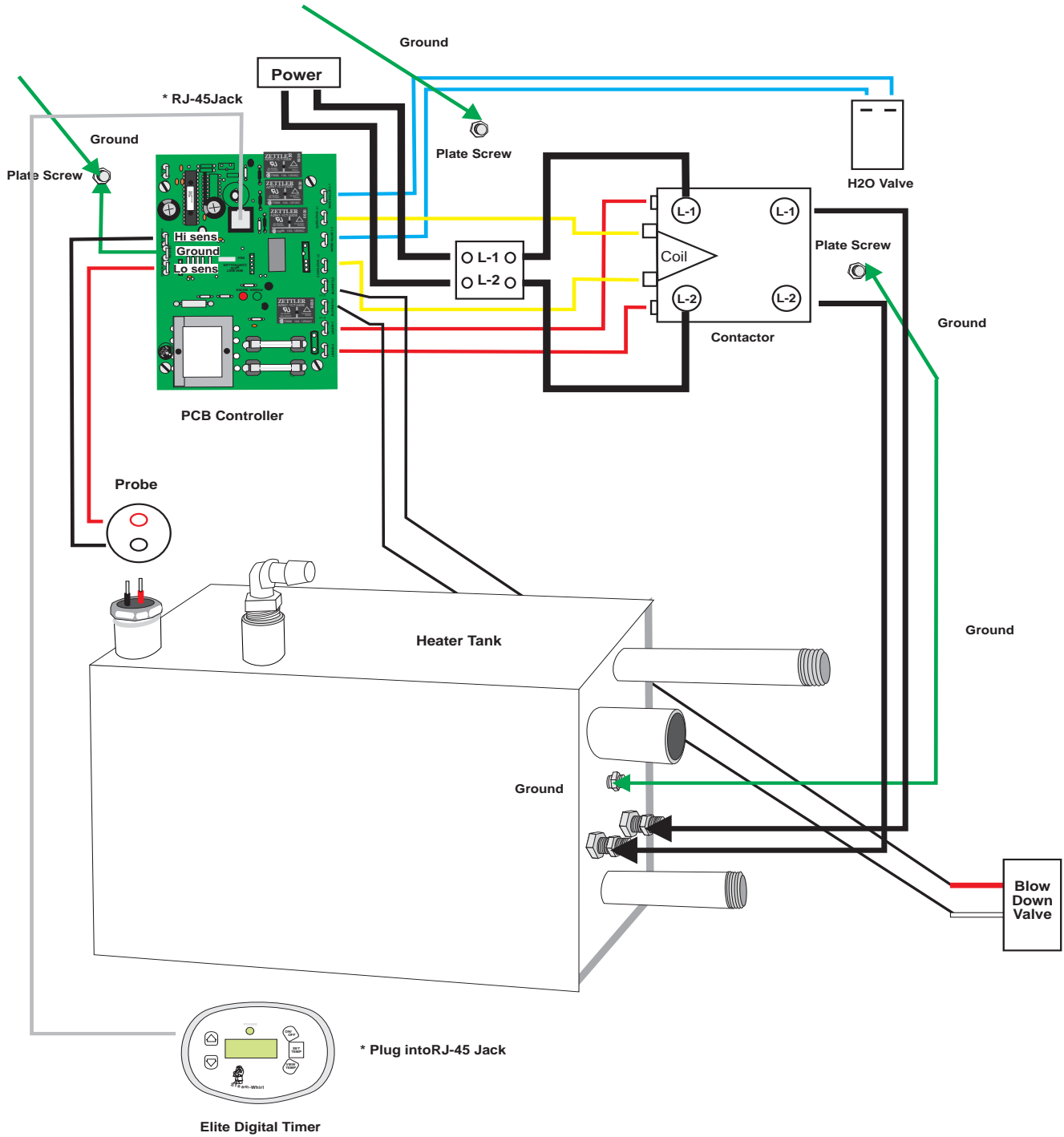
OPERATION

1. Automatic Blowdown is a two position spring return valve designed to electronically drain the water from the heating tank.
2. Every time the generator shuts off the Automatic Blowdown drain valve will open removing the water from the tank, keeping stagnant water from sitting between uses, giving the generator a longer life and reducing the amount of required maintenance.

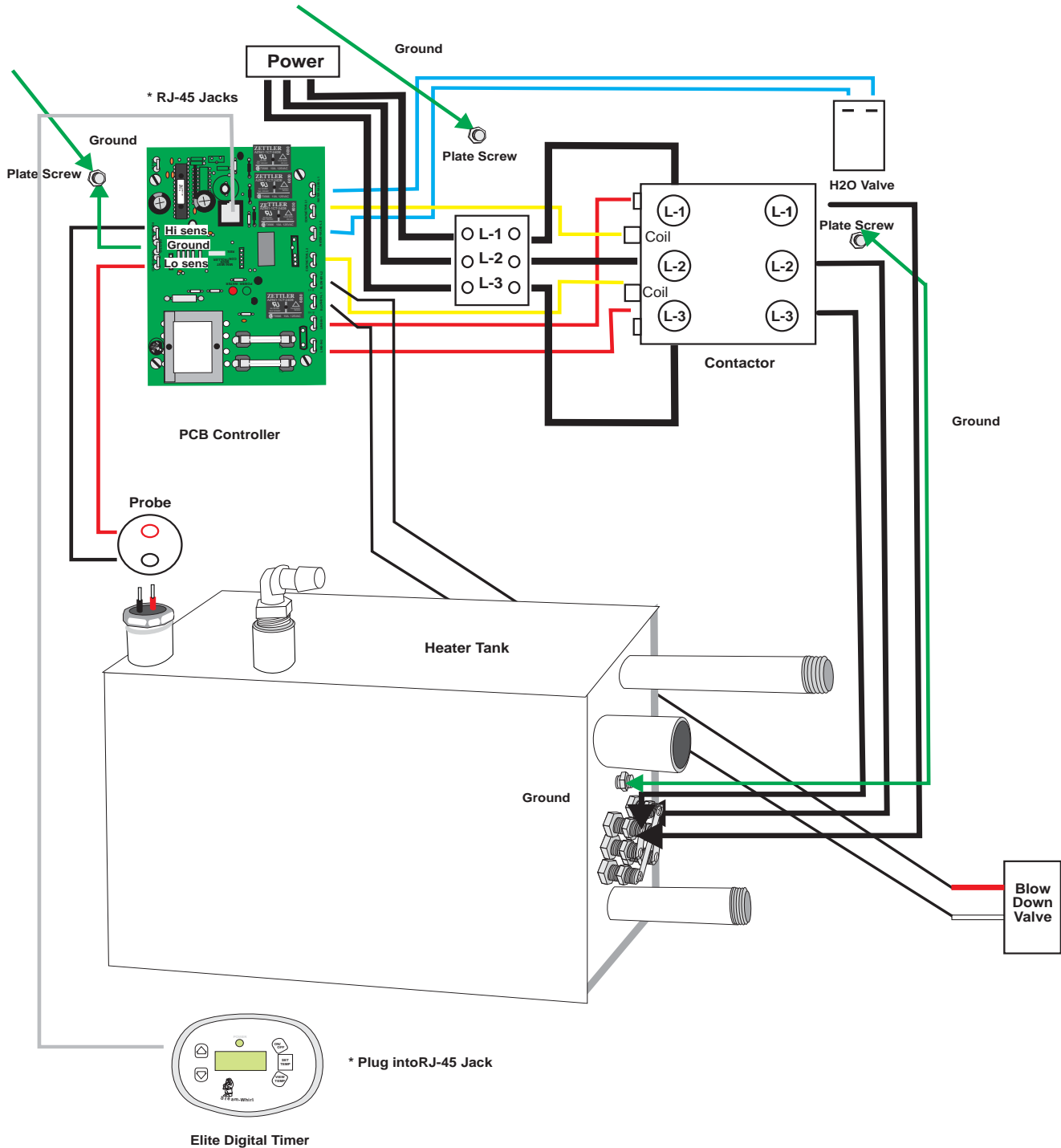
TEST

1. To insure proper installation and connection of Automatic Blowdown you must test the functionality.
2. Once all connections are complete, turn on the generator allowing the heating tank to fill with water.
3. Once the heating tank is full of water, shut off generator immediately. It is **NOT** necessary to wait for the unit to produce steam.
4. After the generator is turned off the water should drain out.
5. If the test is not successful, turn off the main circuit breaker forcing the Automatic Blowdown drain valve open. Verify that the water does not back up or splash out.
6. If unable to correct problem contact Steam-Whirl Products Technical Support.

ELITE SERIES WIRING DIAGRAM-SINGLE PHASE w/BLOWDOWN

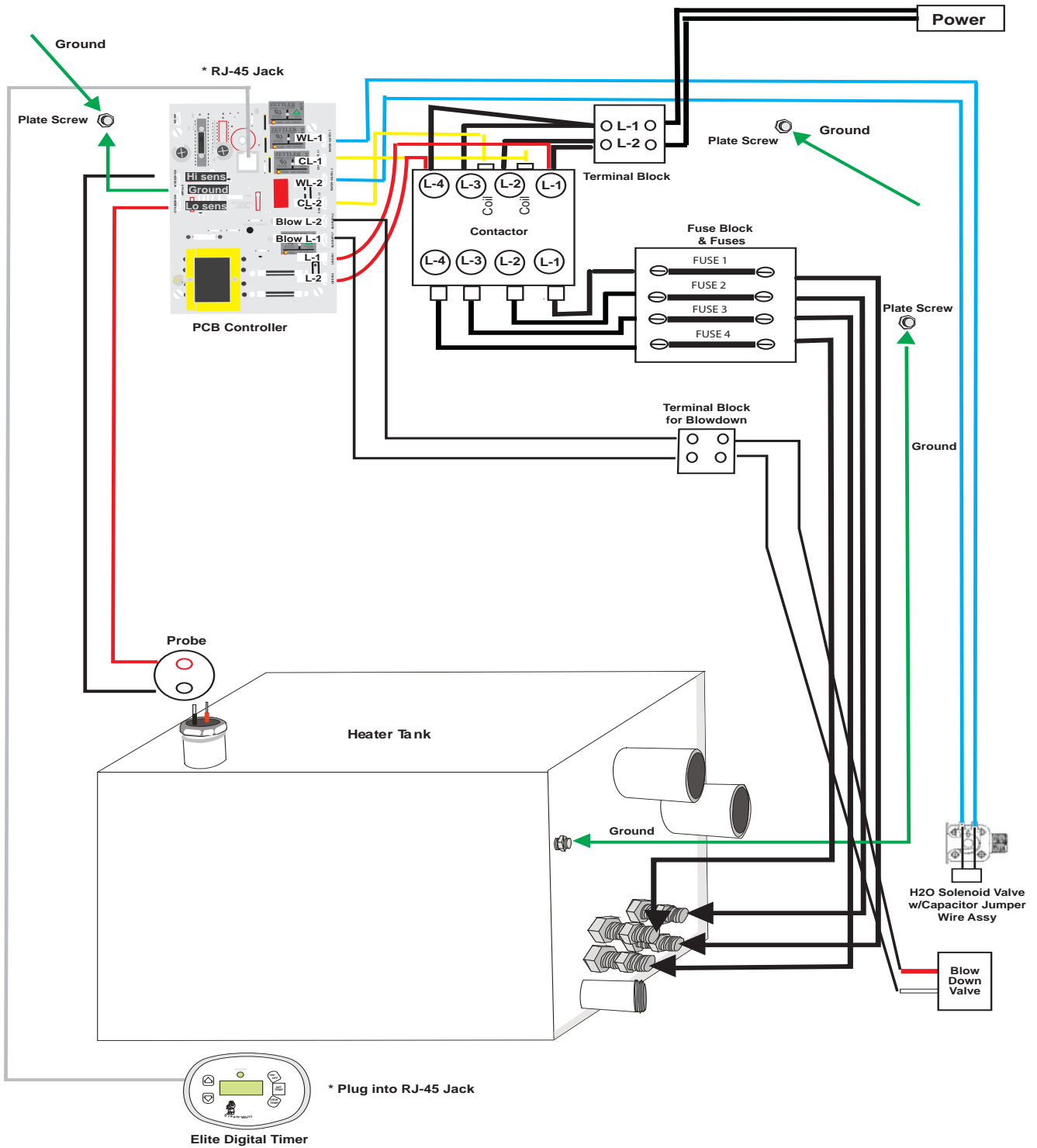


ELITE SERIES WIRING DIAGRAM-THREE PHASE w/BLOWDOWN

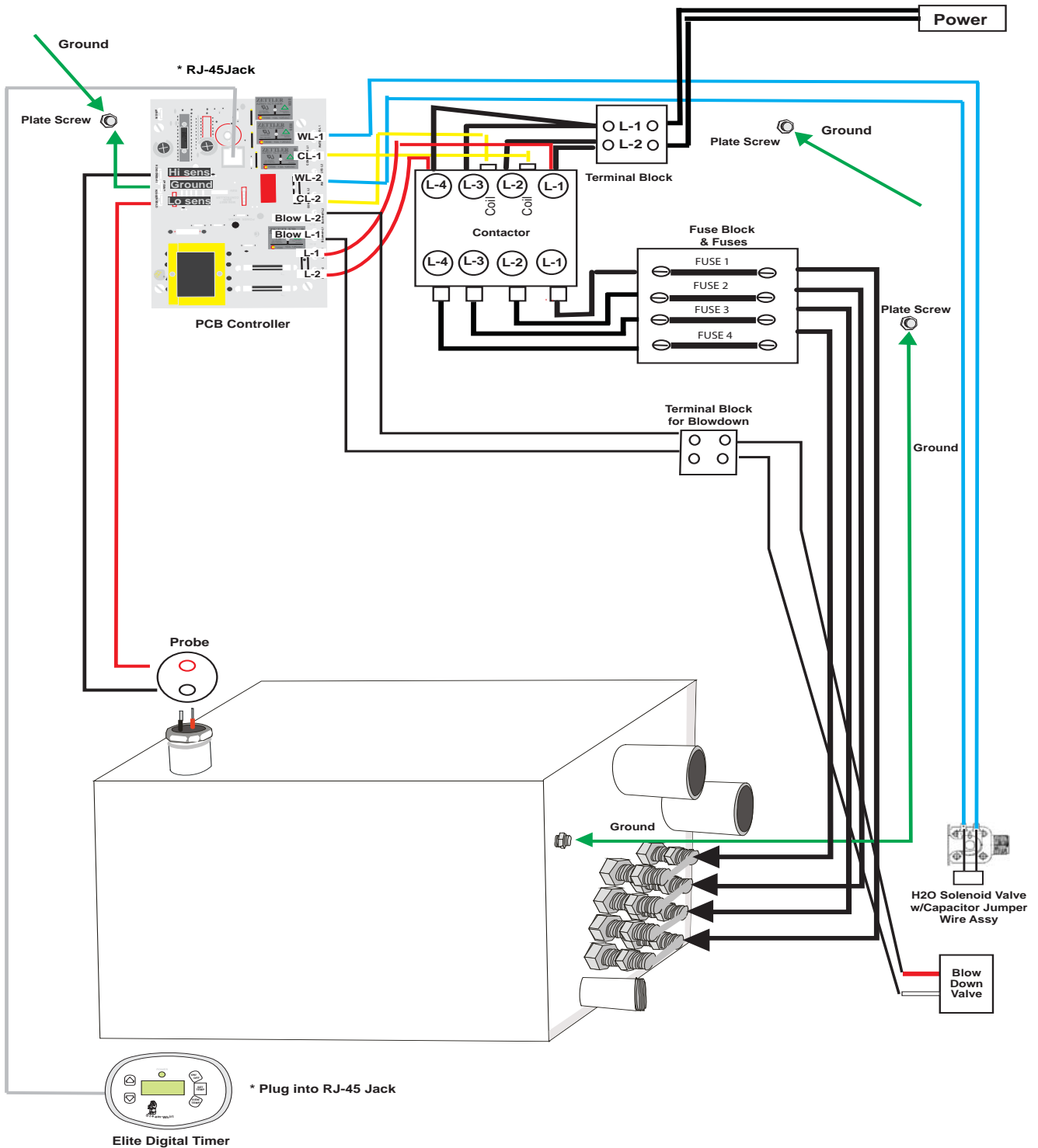




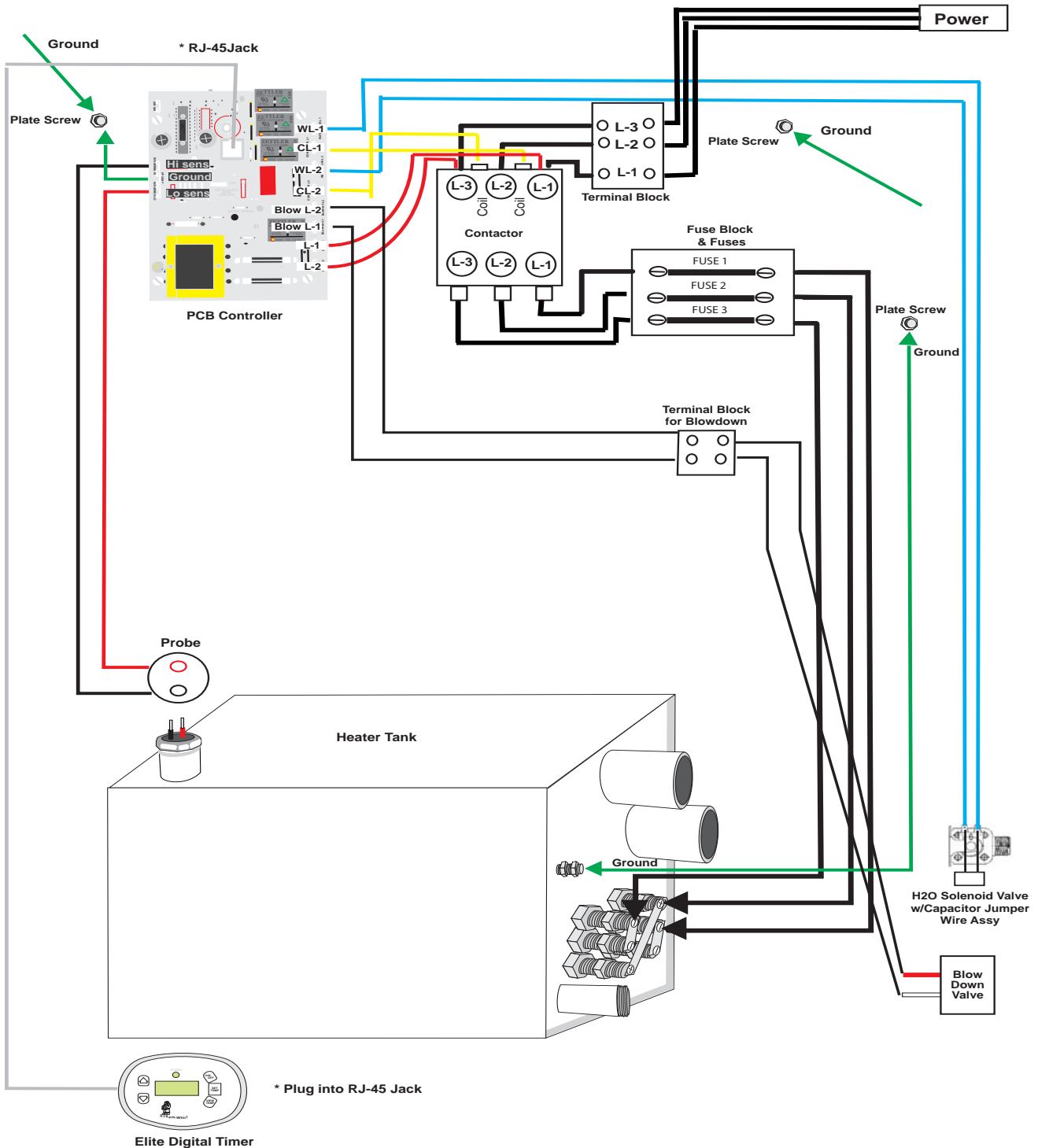
LARGE ELITE SERIES WIRING DIAGRAM-SINGLE PHASE w/BLOWDOWN SW-10E



**LARGE ELITE SERIES WIRING DIAGRAM-SINGLE PHASE
w/BLOWDOWN
SW-12E and SW-15E**

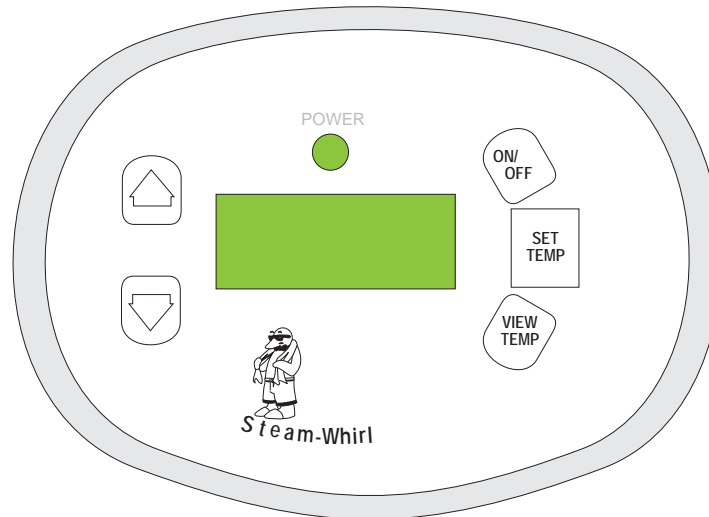


**LARGE ELITE SERIES WIRING DIAGRAM-THREE PHASE
w/BLOWDOWN
SW-10E, SW-12E and SW-15E**





TIMER INSTALLATION



1. **TIMER (F in Plumbing Diagram)**
 - The Mini Mist Digital Timer **MUST** be installed in the steam room. Requires 1-3/8" mounting hole.
 - Connect the supplied modular telephone cable (**H in Plumbing Diagram**) to the RJ45 jack on the back of the Mini Mist Digital Timer and to the RJ11 jack on the outside of the Mini Mist unit above Wiring Junction Box.
 - Press ON button, the Mini Mist Digital Timer display window will show the value of 60 minutes. Every minute thereafter, it will decrease and display the updated amount of time remaining.
 - At any time while the Mini Mist Digital Timer displays the time, the user may adjust the time remaining anywhere from 1 to 90 minutes, by using the up and down arrow icons. The timer will then count down from the new value, each minute, as before.
2. **TEMPERATURE**
 - At any time, the user may press the SET TEMPERATURE button. The 3-digits LED display will then temporarily change to show the temperature setting.
 - While the display is showing the temperature setting, either of the up and down arrow icons may be pressed so that the temperature setting can be adjusted.
 - Pressing the up and down arrow icons adjusts the temperature setting by one (1) degree increments from 90 to 120 degrees Fahrenheit.
 - Repeated pressing of either arrow button or holding one of the buttons down, allows the user to change the setting to the desired temperature. If there is no further pressing of either button, the display will automatically revert back to displaying the current time remaining and the system will bring the steam temperature back to the temperature setting.
 - When power is first supplied to the Mini Mist system or after a power interruption, the initial temperature setting will be 100 degrees Fahrenheit.
 - As long as the line power is not disconnected, the temperature setting will remain at the last user adjusted value.
3. The Mini Mist will shut-off steam when the desired temperature is reached and will automatically resume, if temperature drops below the set point.
4. If the Mini Mist is operating properly, peel liner off the back of the timer foam gasket and adhere to the wall.
5. **DO NOT staple cables.**



SYSTEM INITIALIZATION

1. After all connections are completed, make sure power and water are on by verifying the following indicator lights viewable through front panel cutout hole (**H in Plumbing Diagram**).
 - Turn on timer and allow for sufficient time for generator to react.
 - Green light **ON** verifies electrical power is on (**H1**).
 - Green light **OFF** check circuit (**H2**).
 - Red light **ON** water level is low and tank is filling until water reaches proper level (**H1**).
 - Red light **OFF** water level is adequate (**H2**).
2. Steam will begin to appear at the steam head.
3. The timer control will shut off steam generator, when the factory temperature on Standard Timer or desired temperature on Deluxe Timer is reached.
4. The timer will automatically resume, if temperature drops below set point.
5. Steam will shut off automatically, when time display reaches zero.

H



H1



H2



AROMA THERAPY ESSENTIAL OILS



WARNING

DO NOT FILL STEAM HEAD RESERVOIR WITH AROMA THERAPY OIL WHEN THE STEAM GENERATOR IS TURNED ON. SEVERE BURNS MAY OCCUR.

1. Before turning on steam generator, place one to two drops of oil in the recessed reservoir on the steam head.
2. Turn on steam generator and as the steam room starts to fill with steam the oil will start to diffuse into the room.
3. Oils may also be used directly in the water of a bath or whirlpool tub.



MAINTENANCE

WARNING ELECTRICAL SHOCK HAZARD

POWER MUST BE DISCONNECTED AT THE MAIN ELECTRICAL SUPPLY BEFORE PERFORMING ANY MAINTENANCE

1. The steam generator is designed for unattended operation and requires little maintenance.
2. Water Level Sensor Probe maintenance is as follows:
 - Shut off main electrical breaker.
 - Open drop down door in front panel of generator enclosure and with a volt meter test that there is no voltage on power side of the terminal block L1 and L2. (See DIAGRAMS on Pages 10, 11, 12, 13,15, 16, 17 and 18.
 - On left side of heater tank locate the Water Level Sensor Probe and disconnect red and black wires from the top.
 - Carefully unscrew Water Level Sensor Probe.
 - Sand off any calcium build-up or debris on sensor tips.
 - **DO NOT CUT OR TRIM SENSOR WIRES**
 - Apply white teflon tape around thread.
 - Carefully screw Water Level Sensor Probe back in.
 - Reinstall red and black wires to top of Water Level Sensor Probe.
 - Turn on main electrical breaker.



WATER LEVEL SENSOR PROBE

NOTE:

This maintenance is suggested for any service specialist. Iron content in local water will determine the frequency of probe service. Start out at least once a month and if the probe is clean and not coated, then try every two months, etc. More frequent servicing of the probe may be needed if the unit is in an extremely hard water area or the water is supplied by a well.

If there is a problem with your unit please check the following before continuing on to the troubleshooting steps.

1. Double check the correct size generator and breakers size were installed.
See page 3.

Before calling the factory or a service technician, please know the answers to the following questions.

1. What model generator do you have and what is the serial number?
This information can be found on page 24, on your original invoice, or on the silver label on the side of the generator.
2. Do you have a classic (blue) or standard (red) unit?
See the bottom of page 3 .
3. Is your unit equipped with automatic blowdown?
4. If you have a Standard unit which timer set up do you have, Standard, Deluxe, or Combo?

SYMPTOM
DIAGNOSIS
ACTION

Timer light comes on but generator does not turn on	Sensor Probe Needs to be cleaned	Follow sensor probe cleaning directions. Page 21.
	Sensor Probe too corroded to clean	Order new probe call 800-232-7832
	Cleaned probe but still does not work. Heater may be bad	Send unit to factory for repair or call a Service Center
No timer light when button pushed	Heater may be bad	Send unit to factory for repair or call a Service Center
	Moisture inside of Timer	Do visual check uninstall and check for moisture damage
	Visual check OK	Send Timer to factory for testing or call a Service Center
Unit Comes on by Itself	Moisture inside of Timer	Do visual check uninstall and check for moisture damage
	Visual check OK	Send Timer to factory for testing or call a Service Center
Unit comes on for a couple of minutes and then shuts off	Bad Capacitor	Send unit to factory for repair or call Service Center
Constant Water Running	Check Ground	3 Green Wires
	Has Brass Elbow been removed or tampered with?	If the Brass Elbow has been over tightened to the water solenoid the solenoid may break. Call factory or Service Center.

SYMPTOM	DIAGNOSIS	ACTION
Water coming out of steam head	How much?	
	More than 2 1/2 gallons per hour	Shut off unit check ground and incoming plumbing
	Less than 2 1/2 gallons per hour	Machine ok all units drip a little water
Unit is smoking	Heater may be bad	Send unit to factory for repair or call a Service Center
No water in unit	Check water supply	Make sure water is on and there are no obstructions in the water line or solenoid valve
Deluxe Timer does not shut off at set temp	Timer not installed inside steam shower/room	Deluxe Timer must be installed inside the steam room in order to detect the temperature. If the Deluxe Timer is installed outside the shower a remote temperature sensor must be purchased and factory installed on the timer
	Moisture Damage	Do visual check, uninstall and check for moisture damage
	Visual check OK	Send timer to factory for testing or call a Service Center

WARRANTY

Steam-Whirl Products warrants its products to be free of defects in workmanship and material, under normal use and maintenance, for a period of (6) years from the date of original purchase.

Steam-Whirl Products liability under this warranty shall be limited to repair or replacement of products that have been determined to be defective in either materials or workmanship by an agent or representative of Steam-Whirl Products. If repair or replacement cannot be made on the premises by such agent or representative then the product should be sent to the service facility.

Technical Service
STEAM-WHIRL PRODUCTS
3775 W Teco Ave #5
Las Vegas, NV 89118-6827
800-232-7832

Products being sent to the service facility need to have prior approval and an RMA # (RETURNED MERCHANDISE AUTHORIZATION #) assigned. The products are to be packed in a well padded box, include RMA #, name, return address and daytime phone number along with a short description of problems. Mail or ship the unit, prepaid, to the above address.

If the product is returned for a defect other than in materials or workmanship a reasonable charge will be made for parts, labor and shipping.

This warranty shall be void and/or does not cover the following:

- 1) Charges for parts or labor incurred before delivery of product to the address above.
- 2) Any damage or defect caused by the installer, service company, user or any other person.
- 3) Installation is not in accordance with the installation instructions provided with the product and/or installation by a person other than a licensed electrician or plumber.
- 4) Deterioration due to normal wear and tear.
- 5) Misuse, accident, incorrect operation, lack of proper maintenance, acts of God.
- 6) Chemical corrosion.
- 7) Alteration of product in any way.
- 8) Exposure to outside weather conditions or temperatures.
- 9) Contact shows evidence of short circuit.
- 10) Damage incurred in transit. The user or installer must examine the product immediately on delivery, before installation and report any damage to the carrier and the seller.
- 11) Shipping costs to or from warranty service facility unless required by applicable law.
- 12) Repair or replacement of any installation materials including, but not limited to, tiles, marble, etc or costs relating to obtaining access for repair, removal or reinstallation of the product or a replacement product.

It is the responsibility of the user, installer or contractor to provide access for service and removal of the product, if necessary. Steam-Whirl Products is not responsible for any costs relating to accessing the product or its removal.

The dealer, distributor and/or installer is responsible for knowing the applicable building codes and the dealer and/or distributor should notify the installer of same or confirm that the installer is aware of the applicable building codes. Building codes vary from location to location and Steam-Whirl Products cannot be responsible for knowledge of such codes.

No other company or person has any authority to make any warranties or representations concerning Steam-Whirl Products or the products. Accordingly, Steam-Whirl Products is not responsible for any such warranties or representations.

Steam-Whirl Products has not made and does not make any warranty, either expressed or implied, about the condition, merchantability, design or operation of the product or its fitness for any particular use or purpose, or the quality of the materials or workmanship in the product or any other representation or warranty beyond the terms of this warranty

Steam-Whirl Products shall not be liable for the user's incidental or consequential damages. User acknowledges that the price of the product would be higher if Steam-Whirl Products were liable for consequential or incidental damages.

Some states do not allow the exclusion or limitation, in whole or in part, of warranties or the exclusion of consequential or incidental damages, therefore the above limitation or exclusions may not be applicable to you.

Steam-Whirl Products warranty obligation shall be discharged upon tender of repair or replacement. User's refusal to accept the tender terminates Steam-Whirl Products' warranty obligation.

MODEL # _____

DESCRIPTION _____

SERIAL # _____

Water Sensor Probe Maintenance Schedule:

1st Check Suggested: _____

2nd Check: _____

3rd Check: _____

LISTED 16K3
STEAMBATH
EQUIPMENT



FOR TECHNICAL ASSISTANCE CALL: 800-232-7832
E-MAIL: techsupport@steam-whirl.com



STEAM ~ WHIRL

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